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D350-578-111
Job Sheet 186274



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 69	DEC 03 2018
160	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-3	69 9-89	DEC 03 2018
170	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC4	9-89 46	DEC 03 2018
180	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1	41 9-89	DEC 03 2018
185	DC	1 pcs	12/14/18	12/14/18	0.00	0.00	DC	9-89	DEC 03 2018
190	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21	9-89 21	DEC 04 2018

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111
Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	1 Ea (1 ea)	90-Start up Operation	5125684
D350-578-031	AS350/AS355 Bearpaw Wearplates	1 Ea (1 ea)	90-Start up Operation	5134168

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	1	4	0
	D350-578-031	1	2	0

Part Specifications

Specifications could not be found.



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Plex 11/13/18 2:40 PM Dart.lajeunesse.marie

Container No: S134189



Part: D350-578-111

Job No: 186274

Serial No/Batch: S134189

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18 FAA STC SR00028NY 03/04/14, FAA STC

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAIN Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tu ☐ Small F ☐ Finishi ☐ Compos ☐
Part No. _____			
NCR No. _____			

Date : _____ Step #: _____ QTY Effective : _____

Description Work Order Deviation _____ Dispos _____

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QC / QA Coordinator
Approval

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						